












Date: Wednesday, 22/10/2008 4:05:04 PM  
 User: Julie Dawson

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : FRONT INBOARD LEG ASSEMBLY
Job Number : 42840	
Estimate Number : 13320	
P.O. Number :	Part Number : D3782041
This Issue : 22/10/2008 S.O. No. :	Drawing Number : D3782 REVA
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 42839	Material :
Written By :	Due Date : 07/11/2008 Qty: 2 Um: Each
Checked & Approved By : <u>Julie Dawson</u>	
Comment : Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC	
Additional Product	
Job Number: 	
Seq. #:	Machine Or Operation: Description :
1.0	PACKAGING 1 PACKAGING RESOURCE #1
	 
Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
2.0	D37681 Front Inboard Leg
	 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Front Inboard Leg batch: <u>B 42959</u> <u>FF 09-04-27</u> (2)	
3.0	D37871 Foot
	 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Foot batch: <u>B 41880</u> <u>FF 09-04-27</u> (2)	
4.0	AN513A Bolt
	 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Bolt batch: <u>M 110363</u> <u>FF 09-04-27</u> (2)	
5.0	AN960JD516 Washer
	 
Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s) Washer batch: <u>M 110523</u> <u>FF 09-04-27</u> (2) or (NAS1149D0568J)batch: _____	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 22/10/2008 4:05:04 PM  
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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: FRONT INBOARD LEG ASSEMBLY

Job Number: 42840

Part Number: D3782041

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	MS21042L5	Nut
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Nut  
batch: M109840

FF 09-04-27 (2)

7.0	AN45 13A	EYE BOLT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
eye Bolt  
batch: M109712

FF 09-04-27 (2)

8.0	D3762041	Front Leg Fitting Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Front Leg Fitting  
M 42947

FF 09-04-27 (2)

9.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782  
\*\*\*\*install AN45-13A eye bolt as shown for D412-769-041\*\*\*\*  
\*\*\*\*install AN45-13A eye bolt in reverse for D412-769-042\*\*\*\*

FF 09-04-27 (2)

10.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

S 09/06/02 (2)

11.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: 249

9/6/3

SV

12.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

09/06/03 (2)

Job Completion



W 09.06.03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

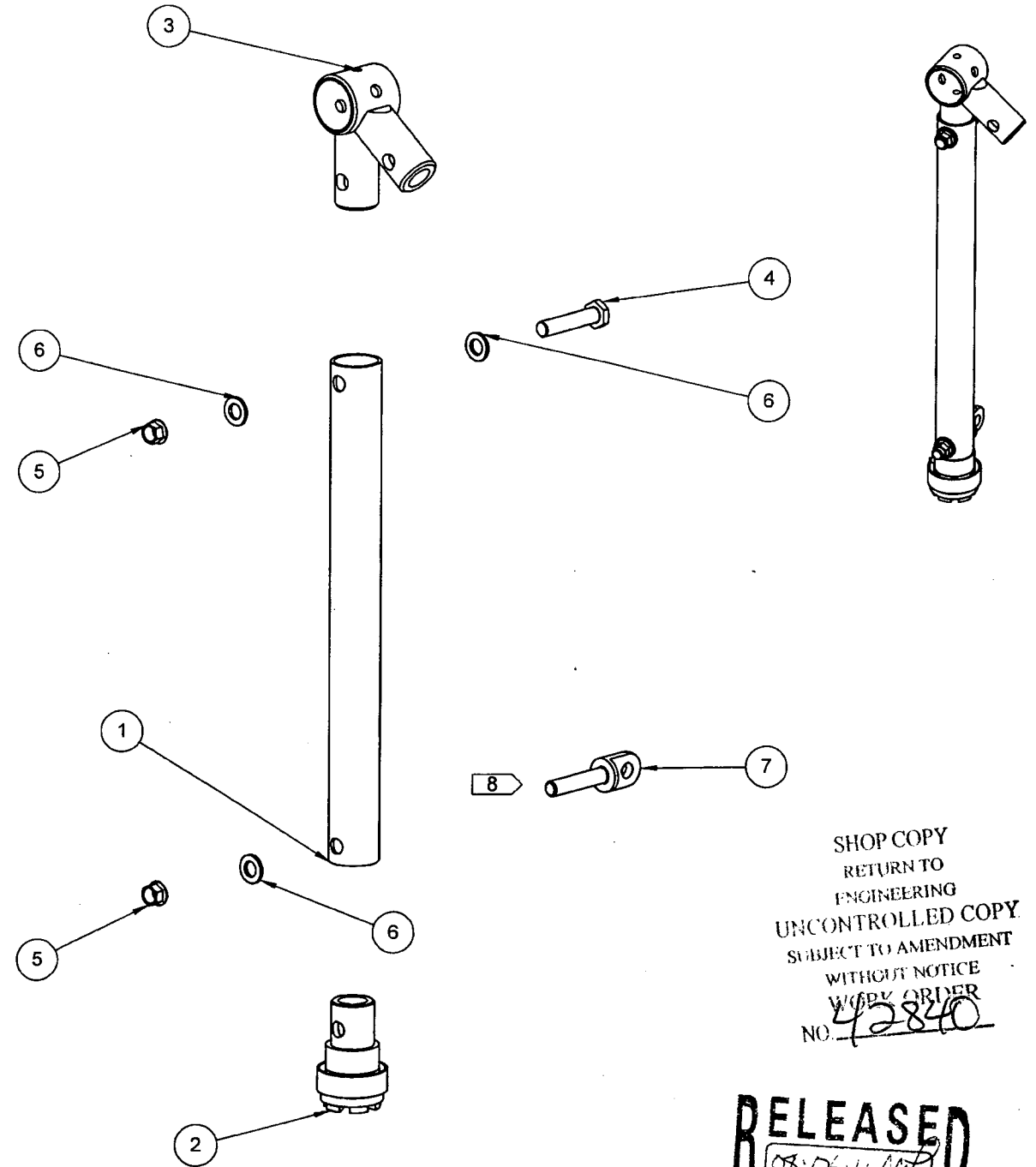
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3768-1	FRONT INBOARD LEG	1
2	D3787-1	FOOT	1
3	D3762-041	FRONT LEG FITTING ASSY	1
4	AN5-13A	BOLT	1
5	MS21042L5	NUT	2
6	NAS1149D056BJ	WASHER (AN960JD516)	3
7	AN45-13A	EYE BOLT	1



SHOP COPY  
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ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 42840

RELEASED  
08.06.04

### D3782-041 FRONT INBOARD LEG ASSEMBLY

#### NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs
- 8) ITEM 6 (AN45-13A EYE BOLT) INSTALLED AS SHOWN FOR D412-769-041 AFT FACING SEAT, LH  
INSTALLED IN REVERSE FOR D412-769-042 AFT FACING SEAT, RH

A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO.	REV. A
MFG. APPR.	HS	D3782	SHEET 1 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	HS	LEG ASSEMBLY	NTS
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	